## Linear displacement transducer system

## type LDS25 / LDT25 <br> LDS50 / LDT50 <br> LDS75 / LDT75

## Application

The eddy current principle based linear displacement sensor-transducer systems are plunger position to voltage devices that measure static and slowly variable distances between the plunger end and the observed target. The general application is an accurate, contacting displacement measurement in relatively harsh environment. However, the most common use is for machine case absolute expansion and valve position measurements on rotating machinery.

## Description

One measuring system consists of the LDS sensor and the LDT transducer. The transducer radio frequency oscillator generates a radio frequency signal, that is radiated through the sensor coil into the plunger being an axially moving rod.The transducer detects in the return signal the strength loss for the eddy-currents generated in the plunger and conditions the signal for linear voltage output.

The plunger displacement is coupled with cilindrical spring to provide plunger's constant pressure to the measured element. Sensor can be provided with a mounting base to attach it to the machine. The probe housing is made of nickel plated brass and the sensor cable is concentric with PTFE isolation. The cable is provided with steel protective armour.

The transducer circuit is placed in aluminium alloy enclosure with gland seals for probe and supply/output cable. The electronics is epoxy-resin encapsulated.

The sensor is connected through an integral cable to a transducer. The transducer is powered from -24 V DC source (from the monitor). The output voltage from the transducer is a negative DC voltage proportional to the plunger position in the coil.

A three - conductor, shielded cable provides the connection transducer - monitor providing power supply and output signal interface. The transducer can be placed up to 300 metres from monitor without degradation of performance.


This data sheet comprises three models of the sensor /transducer system for three different measuring ranges as in data below.

## Performances

## METROLOGICAL

## Nominal measuring range:

| LDS25/LDT25 | LDS50/LDT50 | LDS75/LDT75 |
| :---: | :---: | :---: |
| $0-25 \mathrm{~mm}$ | $0-50 \mathrm{~mm}$ | $0-75 \mathrm{~mm}$ |

Nominal output voltage range: $-4 \mathrm{~V} \div-20 \mathrm{~V}$
Frequency response: $0 \div 1 \mathrm{kHz}$
Max. measuring error of FS (full scale): $\pm 1 \%$
Maximum temperature error of FS:
Sensor: $\pm 3 \%$
Transducer: $\pm 1 \%$

## ELECTRICAL

Power supply: $-24 \mathrm{~V} \pm 1,5 \mathrm{~V}$
Current consumption: < 15 mA
Output load, minimum: $10 \mathrm{~K} \Omega$

## ENVIRONMENTAL

Operating temperature:
Probe: $-25 \div+125^{\circ} \mathrm{C}$
Transducer: $-25 \div+70^{\circ} \mathrm{C}$

## Relative humidity:

Probe: to 95\%, without condensation
Transducer: to $100 \%$, not submerged

## MECHANICAL

## Dimensions:

Sensor: Figure 1
Transducer: Figure 2. The dimensions are identical for LDT25, 50 and 75 models.

Weight:
Sensor: 1300 g ( 1650 g with 7 m cable) -LDS25,50
1600 g ( 1950 g with 7 m cable) -LDS75
Transducer: 600g
Housing material:
Sensor: nickel plated brass
Transducer: aluminium alloy
Integral cable length: 4 or 7 m
The terminal block is placed inside the transducer (under the cover) and have five screw terminals: probe cable central wire, probe cable screen, common 0 V , output voltage and supply -24 V . Output is of -4 V to -20 V standard. The enclosure standard is one for all LDT transducers . The sensortransducer system is factory calibrated for nominal range with linearity error of $\pm 1 \% \mathrm{FS}$ at $+20^{\circ} \mathrm{C}$. However probes and transducers are mutually interchangeable within the same probe cable length. Without individual calibration the linearity error can grow to $\pm 3 \%$ FS.


| Sensor type | L1min. (mm) | Cable length <br> $\mathrm{L}(\mathrm{m})$ |
| :---: | :---: | :---: |
| LDS25 | 235 | 4 or 7 |
| LDS50 | 300 |  |
| LDS75 | 300 |  |

Fig. 1 LDS 25, 50, 75 sensors dimensions.


Fig. 2 LDT 25,50,75 transducers dimensions.

## Sensor ordering Information

## A B <br> LDS - ㅁㅁ - -

Options descriptions
A
25 for range $0-25 \mathrm{~mm}$
50 for range $0-50 \mathrm{~mm}$
75 for range $0-75 \mathrm{~mm}$
$B \quad B \quad$ Sensor cable length $L$
04 cable length 4 m
07 cable length 7 m

## Transducer ordering Information

## LDT - ㅁㅁ - ㅁㅁ

## Options descriptions

A 므 Transducer type number
25 for range $0-25 \mathrm{~mm}$ and sensor LDS25
50 for range $0-50 \mathrm{~mm}$ and sensor LDS50
75 for range $0-75 \mathrm{~mm}$ and sensor LDS75
$B$ B Sensor cable length
04 cable length 4m
07 cable length 7 m

